

CLAIMS

1. A rubber composition for a tire tread comprising 10-250 parts by weight of a carbon black per 100 parts by weight of a rubber component, in which the said carbon black is produced in a carbon black production step using a production furnace wherein a combustion zone, a reaction zone and a reaction stop zone are coaxially connected to each other and including a step of producing a high-temperature combustion gas through the combustion of hydrocarbon fuel in the combustion zone, a step of spraying a starting hydrocarbon into the high-temperature combustion gas flow in the reaction zone to convert the starting hydrocarbon into carbon black through partial combustion or thermal decomposition reaction and a step of quenching the high-temperature combustion gas flow with a quenching medium in the reaction stop zone to complete the reaction, under conditions satisfying the following relational equations (1) and (2):

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$$2.00 \leq \alpha \leq 9.00 \dots (1)$$

$$-2.5 \times \alpha + 85.0 \leq \beta \leq 90.0 \dots (2)$$

when a residence time from the introduction of the starting hydrocarbon into the high-temperature combustion gas flow to the introduction of the quenching medium is t_1 (sec), an average reaction temperature for such a time is T_1 ($^{\circ}\text{C}$), a residence time from the introduction of the quenching medium to the enter of a reaction gas flow into the reaction stop zone is t_2 (sec), an average reaction temperature for such a time is T_2 ($^{\circ}\text{C}$), $\alpha = t_1 \times T_1$ and $\beta = t_2 \times T_2$.

2. A rubber composition for a tire tread according to claim 1, which is compounded with the carbon black produced in the carbon black production step that the α value and the β value satisfy the following relational equations (3) and (4):

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$$3.00 \leq \alpha \leq 8.00 \dots (3)$$

$$-2.5 \times \alpha + 85.0 \leq \beta \leq 86.0 \dots (4)$$

3. A rubber composition for a tire tread according to claim 1 or 2, which is compounded with the carbon black produced in the carbon black production step further comprising a step of introducing a gaseous body in the reaction zone or the reaction stop zone.

4. A rubber composition for a tire tread according to any one of

claims 1-3, which is compounded with the carbon black having a dibutyl phthalate absorption (DBP) of 40-250 ml/100 g, a compressed DBP absorption (24M4DBP) of 35-220 ml/g and a cetyltrimethylammonium bromide adsorption specific surface area (CTAB) of 70-200 m²/g.

5 5. A rubber composition for a tire tread according to claim 4, which is compounded with the carbon black having a dibutyl phthalate absorption (DBP) of 95-220 ml/100 g and a compressed DBP absorption (24M4DBP) of 90-200 ml/g.

10 6. A rubber composition for a tire tread according to claim 4 or 5, which is compounded with the carbon black having a tinting strength (TINT) > 0.363xCTAB+71.792.

7. A rubber composition for a tire tread according to claim 4 or 5, which is compounded with the carbon black having a tinting strength (TINT) < 0.363xCTAB+71.792 and (TINT) > 50.

15 8. A rubber composition for a tire tread according to any one of claims 1 to 7, which is compounded with the carbon black having a hydrogen desorption ratio > 0.260-6.25x10⁻⁴xCATB (wt%).

20 9. A rubber composition for a tire tread according to any one of claims 1 to 8, which is compounded with the carbon black having a toluene tinting permeability of not less than 90%.

10. A rubber composition for a tire tread according to any one of claims 1 to 8, which is compounded with the carbon black having an extraction amount with monochlorobenzene of not more than 0.15%.

25 11. A pneumatic tire characterized by using a rubber composition for a tire tread as claimed in any one of claims 1 to 10 in a tread portion.